

Arcaloy 316LF5-15

Arcaloy 316LF-15 is a 316L electrode designed to give a weld deposit with a minimum ferrite number of 5 FN. Carbon content is 0.04% maximum and can be used to weld Type 304L stainless steel where the presence of molybdenum is not detrimental.

Classifications	AWS A5.4 : E316-15/E316L-15
Approvals	QPL-22200/2 MIL-316L-15
Industry	Chemical Industry Food and Beverage Industrial and General Fabrication Petrochemical

Approvals are based on factory location. Please contact ESAB for more information.

Typical Weld Metal Analysis %

C	Mn	Si	Ni	Cr	Mo	Cu	Ferrite
0.03	1.50	0.50	12	19	2.40	0.20	6 FN